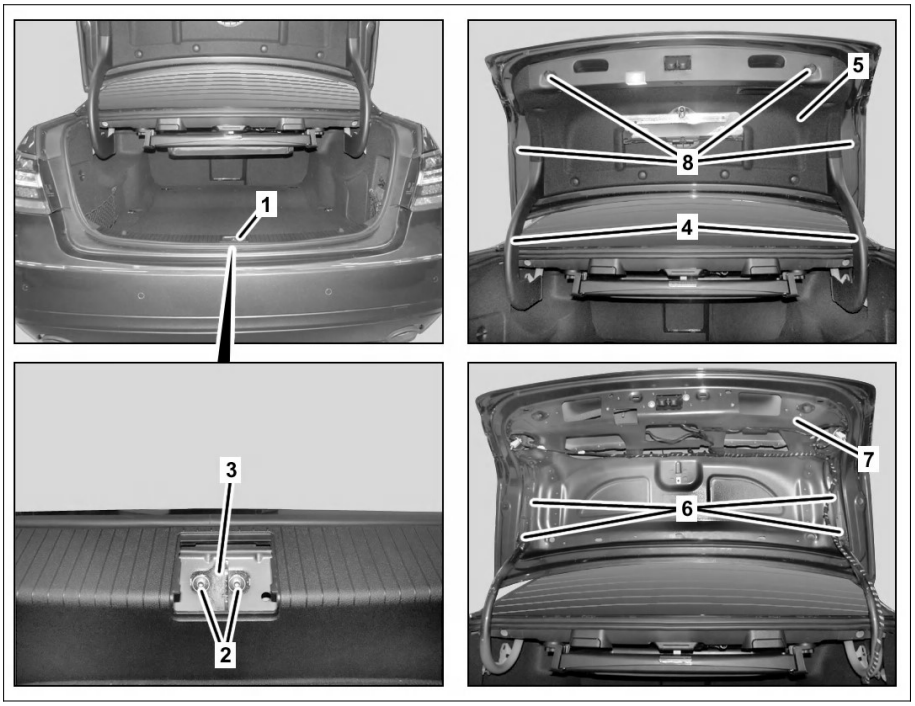
Model 212.0/1, 218.3

Modification notes

16.9.15	Information on calibration revised.	Operation step 15, 16	

Shown on model 212.0/1

1 Cover
2 Bolts
3 Locking striker
4 Hinge lever trim pieces
5 Cover
6 Bolts
7 Trunk lid
8 Stops



P88.50-2943-06

⚠ Danger !	**Risk of injury** caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	No parts of the body or limbs should be within the operating area when the components are moving.	AS00.00-Z-0011-01A
i	Notes on sensor system for trunk lid opening/ closing		AH80.61-P-0001-01A
	Remove		
1	Remove cover (1)		
2	Unscrew bolts (2) and remove locking striker (3)		
3.1	Remove left and right hinge bracket trim piece (4)	Model 212.0/1	
3.2	Loosen left and right hinge bracket trim piece (4) from trunk lid (7)	Model 218.3	
	Adjust		
4	Lift paneling (5) at side on left and right hinge lever and loosen bolts (6)	If trunk lid (7) is to be adjusted longitudinally.	
5	Adjust trunk lid (7) in longitudinal direction	If trunk lid (7) is to be adjusted longitudinally. Model 212.0/1 Model 218.3 Model 212.0/1Gap dimension Model 218.3Gap dimension Feeler gauge	 AR60.00-P-0700-01EW AR60.00-P-0700-01EL *BE60.00-P-1003-01U *BE60.00-P-1003-01O *129589032100
6	Tighten bolts (6) on left and right hinge lever	If trunk lid (7) was adjusted longitudinally. Nm Nut/bolt, hinge lever to trunk lid	 *BA88.50-P-1002-01E
7	Screw in stops (8)	When height of trunk lid (7) is adjusted.	
8	Center lock striker (3) in relation to trunk lid lock and adjust so that the height of the trunk lid (7) coincides with the height of the rear fenders	When height of trunk lid (7) is adjusted.	
9	Tighten bolts (2) for locking eye (3)	When height of trunk lid (7) is adjusted.	
10	Coat contact surface on end stops (8) with chalk	When height of trunk lid (7) is adjusted.	

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11	Remove end stops (8) until the chalk on the contact surfaces of the rear center section and the two rear fenders is visible when the trunk lid (7) is closed	When height of trunk lid (7) is adjusted. i Do not slam trunk lid (7), instead, push slowly into lock by hand.	
	Install		
12	Repair paint damage on bolts (6) with touch-up paint pen	If trunk lid (7) was adjusted longitudinally.	
13.1	Install left and right hinge lever trim piece (4)	Model 212.0/1	
13.2	Fasten left and right hinge bracket trim piece (4) on trunk lid (7)	Model 218.3	
14	Install cover (1)		
	Calibrate		
15	Calibrate reversing camera using diagnostic system and calibration device	Model 212.0/1 up to model year 2014 with code 218 (Rear view camera) Model 212.0/1 up to model year 2014 with code 218 (Rear view camera) with code 498 (Japanese version) Model 218.3 up to model year 2013 with code 218 (Rear view camera) with code 498 (Japanese version) Calibration device	AR54.65-P-0022GZ *000589012100
16 AD	Calibrate rear 360° camera using the diagnostic system	Model 212.0/1 with code 501 (360° camera)	AD00.00-P-2000-04A

Test values for gap dimensions on hoods, doors and lids

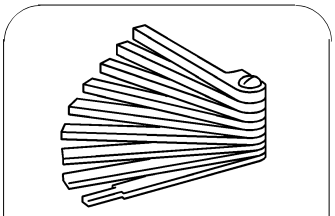
Number	Designation				Model 218.3
BE60.00-P-1003-01O	Gap dimension	Trunk lid to rear fender, top	Dimension "J"	mm	4,0 (±1)
		Trunk lid to rear lamp unit	Dimension "K"	mm	5,0 (±1)
		Trunk lid to bumper	Dimension "L"	mm	5,5 (±1)
		Rear fender to lamp unit	Dimension "M"	mm	3,0 (±1)
			Picture		AR60.00-P-0700-01 EL

Check values for gap dimensions

Number	Designation				Model 212.0/1
BE60.00-P-1003-01U	Gap dimension	Trunk lid to rear fender, top	Dimension "L"	mm	4 (±1)
		Trunk lid to taillamp	Dimension "M"	mm	–
		Trunk lid to bumper	Dimension "N"	mm	6,5 (±1)
		Rear fender to taillamp	Dimension "O"	mm	2 (+1,5/-1)
		Taillamp to bumper	Dimension "P"	mm	2 (±1)
		Trunk lid taillamp to taillamp	Dimension "M1"	mm	4 (±1,5)
			Picture		AR60.00-P-0700-01 EW

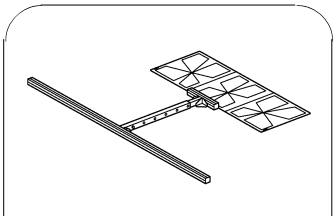
Nm Trunk lid

Number	Designation		Model 212	Model 218.3
BA88.50-P-1002-01E	Nut/bolt, hinge lever to trunk lid	Nm	6	10



129 589 03 21 00

Feeler gauge



000 589 01 21 00

Calibration device